1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SANTOTRAC® MCS-2080A
Chemical Family: Synthetic Hydrocarbon
CHEMICAL EMERGENCY: Call CHEMTREC 1-800-424-9300 or 703-527-3887
For additional non-emergency information, call: 636-723-0240

2. COMPOSITION/INFORMATION ON INGREDIENTS

Synthetic Hydrocarbon: 70 –99%
Proprietary Additives: 10-30

3. HAZARDS IDENTIFICATION

Primary routes of exposure:
   Eye contact: Material can cause slight to moderate irritation.
   Skin contact: Slight to moderate irritation is expected.

4. FIRST AID MEASURES

EYES: Immediately flush with plenty of water for at least 15 minutes. Call a physician.
SKIN: Wipe off excess and wash with soap and plenty of water. Remove contaminated clothing. Wash clothing before reuse.

5. FIRE FIGHTING MEASURES

Flash Point: 327°F (164°C) (COC)
Extinguishing Media: Water spray, foam, dry chemical, carbon dioxide or any Class B extinguishing agent.
Special Fire Fighting Procedures: Fire fighters or others likely to be exposed to products of combustion should wear full protective clothing including self-contained breathing apparatus. Equipment should be thoroughly decontaminated after use.
Unusual Fire and Explosion Hazards: Products of decomposition include carbon monoxide, carbon dioxide, and hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

IN CASE OF SPILL OR LEAK: Absorb with a suitable media such as sawdust, clay or filtercel.
7. HANDLING AND STORAGE

MCS-2080A lubricant is stable under ordinary handling and storage conditions.

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

Eye Protection: MCS-2080A Traction Lubricant causes only slight eye irritation. No special protection required. Avoid eye contact as good industrial practice.

Skin Protection: Wear appropriate protective gloves that provide a barrier and protective clothing to prevent skin contact. Consult glove manufacturer to determine appropriate type glove for given application. Wear face shield and apron when splashing is likely. Wash contaminated skin promptly. Launder contaminated clothing and clean protective equipment before reuse. Wash thoroughly after handling.

Respiratory Protection: Avoid breathing vapor or mist. Use NIOSH/MSHA approved equipment. The respirator use limitations specified by NIOSH/MSHA or the manufacturer must be observed. High airborne concentrations may require use of self-contained breathing apparatus or supplied air respirator. Respiratory protection programs must be in compliance with 29 CFR 1910.134.

Ventilation: Provide ventilation to minimize exposure. Use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear to slightly hazy yellow liquid</td>
</tr>
<tr>
<td>Density @ 25°C</td>
<td>0.88 – 0.92 g/cc</td>
</tr>
<tr>
<td>Viscosity @ 100°F</td>
<td>~ 25 centistokes</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Very low</td>
</tr>
<tr>
<td>Boiling Point @ 760 mm Hg</td>
<td>590°F (310°C)</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Stability: MCS-2080A Traction Lubricant is stable under ordinary handling and storage conditions.

Materials to Avoid: Exposure to highly oxidizing materials should be avoided.

Hazardous Decomposition Products: No uniquely hazardous decomposition products are expected. If the product is burned, carbon dioxide, carbon monoxide, low molecular weight hydrocarbons, soot, and smoke can be produced.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicological Data

The following acute data were developed for the synthetic hydrocarbon base fluid, and are considered to be representative of MCS-2080A Traction Lubricant.
12. ECOLOGICAL INFORMATION

MCS-2080A had a primary degradation rate of 7% to 21% in a 24-hour semi-continuous activated sludge test (SCAS). Biodegradability of this material was classified as slow to resistant.

- Oral LD50 Mallard Duck: Greater than 4,640 mg/kg, Practically Nontoxic
- Oral LD50 Bobwhite Quail: Greater than 4,640 mg/kg, Practically Nontoxic
- 96-hr LC50 Fathead Minnow: Greater than 1,000 mg/l, Practically Nontoxic

The bioaccumulation potential in bluegill sunfish was measured over a 32-day period. It was determined that this material has a moderate potential to bioaccumulate in this aquatic species.

13. DISPOSAL CONSIDERATIONS

This material when discarded is not a hazardous waste as defined by the Resource, Conservation and Recovery Act (RCRA), 40 CFR 261. Dispose of in accordance with all federal, state and local environmental regulations. Recommended method of disposal is by high temperature incineration in a RCRA approved TSDF. If there are any questions regarding the disposal of this material, please consult the Environmental, Health & Safety Department of Arch Technology Holding LLC at 636-946-2355.

14. TRANSPORT INFORMATION

Hazard Class:

This material is not classified as a hazardous material by the U.S. Department of Transportation (DOT) or by the International Air Transport Association (IATA).

15. REGULATORY INFORMATION


Section 313 Toxic Chemical(s): Not Applicable

16. OTHER INFORMATION
This is for people trained in the National Paint & Coatings Association's (NPCA) Hazardous Materials Identification System (HMIS) and the National Fire Protection Association (NFPA 704):

**NPCA-HMIS**

- **HEALTH**: 1
- **FLAMMABILITY**: 1
- **REACTIVITY**: 0
- **PROTECTIVE EQUIPMENT**: B

**NFPA 704**

- **Flammability**: 1
- **Health**: 1
- **Reactivity**: 0
- **Other Hazard**: 0

**HAZARD INDEX**

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Minimal Hazard</td>
</tr>
<tr>
<td>1</td>
<td>Slight Hazard</td>
</tr>
<tr>
<td>2</td>
<td>Moderate Hazard</td>
</tr>
<tr>
<td>3</td>
<td>Serious Hazard</td>
</tr>
<tr>
<td>4</td>
<td>Severe Hazard</td>
</tr>
</tbody>
</table>

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**DATE:** 06/17/09

Supersedes 03/12/08