



## TECHNICAL DATA SHEET

### SANTOTRAC® 70 TRACTION FLUID

SANTOTRAC® 70 Traction Fluid is a medium viscosity synthetic hydrocarbon-based traction fluid that is especially designed for applications where medium to high film strength is desired. This product has high coefficient of traction and is fortified with a proprietary additive system to enhance its antiwear and extreme load-carrying and high temperature properties.

SANTOTRAC® 70 is essentially nontoxic, especially when proper hygienic practices are followed.

#### PRODUCT ATTRIBUTES

- ◆ High Traction Coefficient
- ◆ Corrosion and Rust Resistance
- ◆ Extended Fatigue Life of Rolling Elements
- ◆ Excellent Load Carrying Capacity
- ◆ Excellent Thermal and Oxidative Stability

#### TYPICAL PHYSICAL AND PERFORMANCE PROPERTIES<sup>1</sup>

Viscosity at 40°C – ASTM D 445, cSt	120	4-Ball Wear Test – ASTM D 2266 [1500rpm, 40Kg, 2h], Scar Diameter, mm	0.54
Low-temperature Viscosity at 0°C – ASTM D 341, cSt	93,900	Corrosion and Oxidation Test - ASTM D 4636 (FTM 791-5307/5308) [121°C, 168h]	
Pour Point – ASTM D 97, °C	-10	Metal Wt Change, mg	-0.41 to +0.01
Flash point – ASTM D 92, °C	168	TAN Change	1.86
Fire Point – ASTM D 92, °C	177	Viscosity Change at 40°C	15.5
Coefficient of Traction [1,500 rpm, 92.5 Kg/mm <sup>2</sup> ], Average Value	0.1	Foam Test – ASTM D 892	
Shear Stability – ASTM D 5621 Viscosity Loss, %	8	Seq. 1 (75°F)	0/0
Surface Tension at 100°F, Dyne/cm	25.4	Seq. 2 (200°F)	20/0
Total Acid Number – ASTM D 664 [mg KOH/g]	0.94	Seq. 3 (75°F)	0/0
Rust – ASTM D 665A	None	Elastomer Compatibility – ASTM D 471 [Viton, Silicone, Teflon, Buna N]	Pass
Copper Corrosion – ASTM D 130 [100 °C, 3h]	1a	Bearing Metals (Steel/Copper) Compatibility	Pass
Falex – ASTM D 3233, lbs to Fail	1500	Operating Temp Range, °F	-10 to 360

<sup>1</sup> Please note that these data are typical of samples tested in the laboratory and are not to be considered as sales specifications.